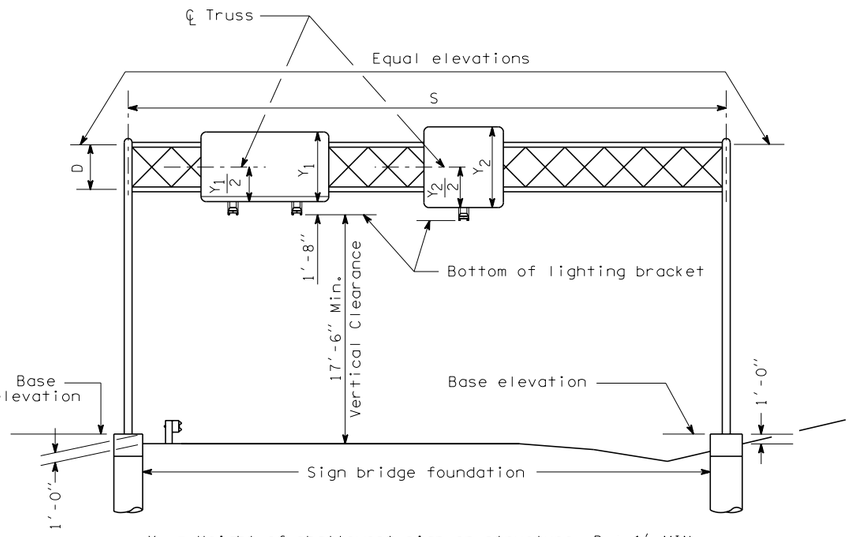
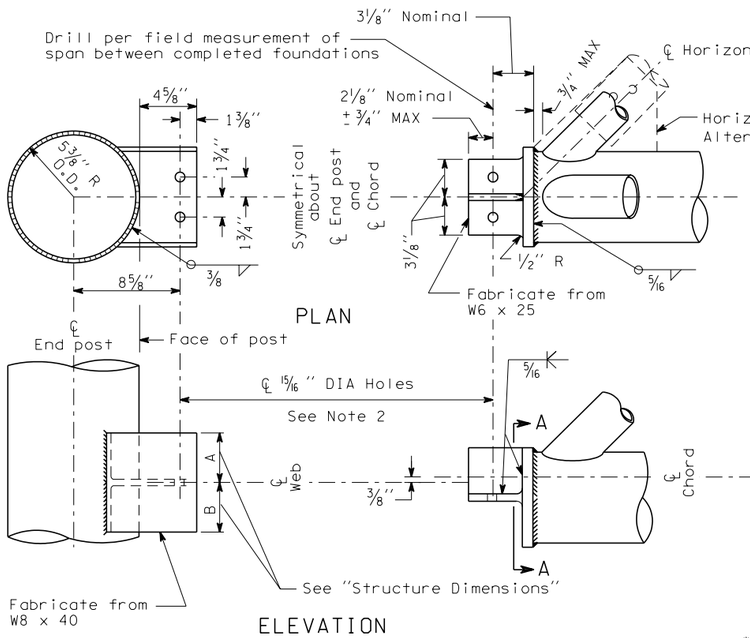
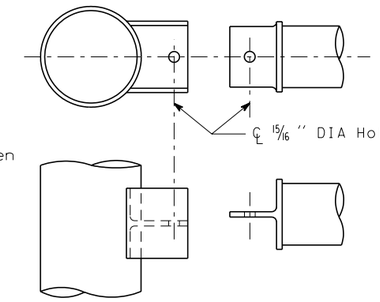


Y_1 = Height of shallowest sign on structure, D + 1′ MIN

Y_2 = Height of any sign with height greater than Y_1

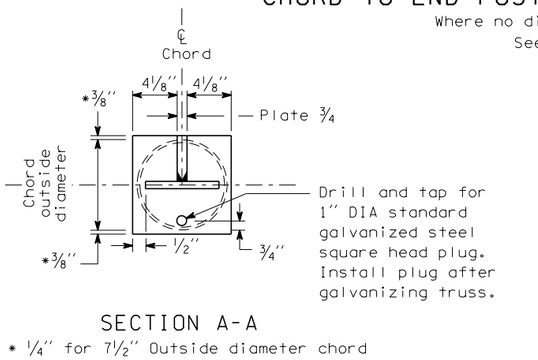
SIGN BRIDGE LAYOUT





CHORD TO END POST CONNECTION TYPE Q

Where no diagonals connect
See Note 3



SECTION A-A

* ¼″ for 7½″ Outside diameter chord

CHORD TO END POST CONNECTION TYPE R

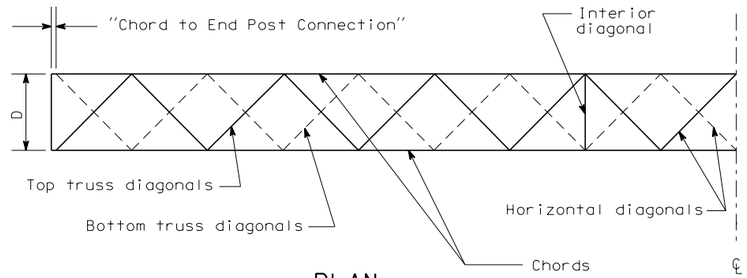
Where diagonals connect

SPAN LENGTH S	DIMENSION D	TOP AND BOT CHORDS	DIAGONALS	END TRUSS POSTS	END TRUSS STRUTS AND DIAGONALS	TOTAL SIGN AREA (MAX)	A	B
60′ or less	4′-0″	3″ x .216″	1¼″ x .140″	10″ x .250″	2½″ x .203″	384 sq ft	2⅜″	1⅝″
61′ to 90′	5′-0″	4″ x .237″	2″ x .154″	10″ x .250″	2½″ x .203″	624 sq ft	2⅞″	2⅛″
91′ to 120′	6′-0″	5″ x .258″	2″ x .154″	10″ x .307″	3″ x .216″	864 sq ft	3⅜″	2⅝″
121′ to 150′	7′-0″	6″ x .280″	2½″ x .203″	10″ x .365″	3½″ x .226	1104 sq ft	4⅛″	3¼″

All members are pipe. Values shown are nominal pipe size and wall thickness.

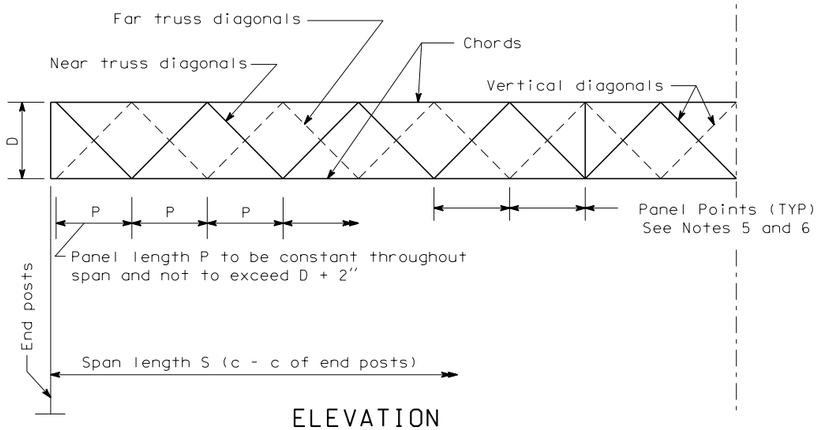
STRUCTURE DIMENSIONS

MATERIAL SPECIFICATIONS	
PIPE (Chords, Diagonals, Struts and Posts)	ASTM A 36 or ASTM A 53 Grade B, Type E or S, or A 500 Grade B
PLATES & SHAPES	ASTM A 36
BOLTS, NUTS, AND WASHERS	STD. SPEC. 9-06.5(3)
PIPE, PLATE & SHAPE GALVANIZING	AASHTO M 111
FASTENER GALVANIZING	AASHTO M 232

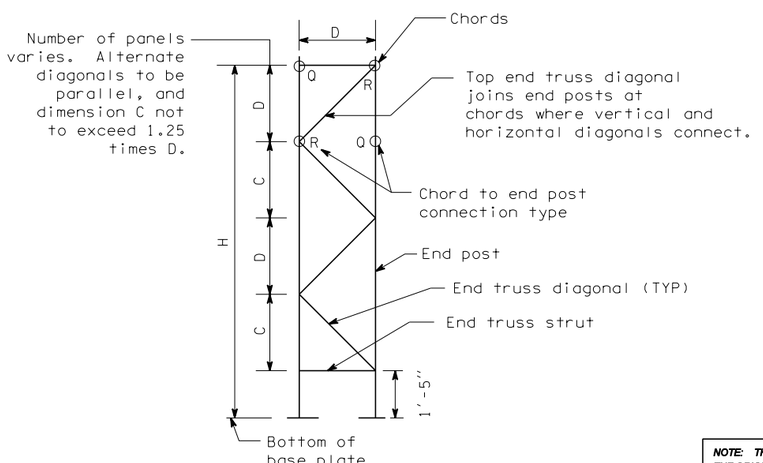


PLAN

℄ Symmetrical about ℄ span (except framing with odd number of panels).



ELEVATION



END VIEW

EXPIRES JUNE 29, 2004

SIGN BRIDGE STANDARD PLAN G-2

SHEET 1 OF 3 SHEETS

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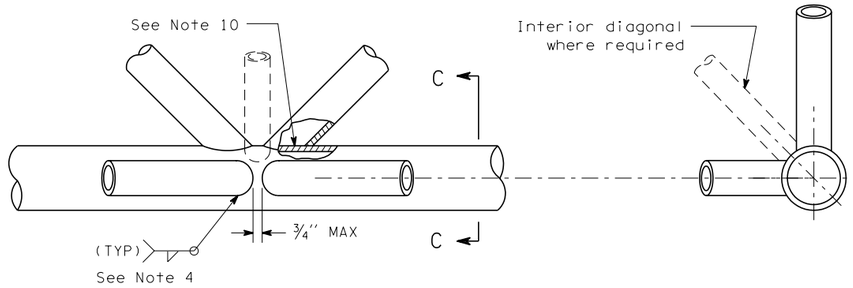
DATE	REVISION	BY
03/2002	ADDED MATERIALS SPECIFICATIONS	MAS

APPROVED FOR PUBLICATION

Harold J. Peterfeso — STATE DESIGN ENGINEER — *06-04-02* DATE

Washington State Department of Transportation

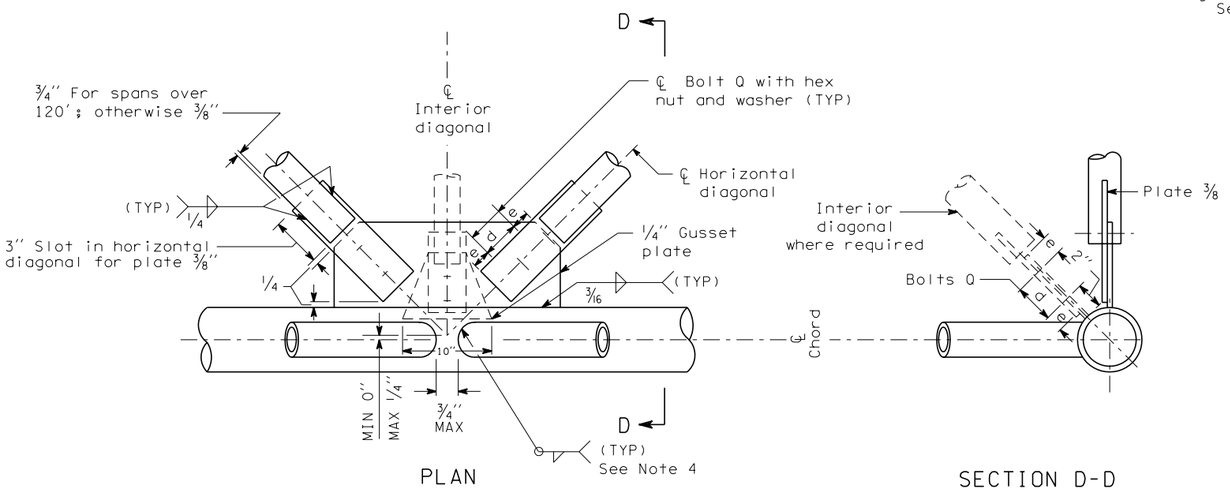
SPAN LENGTH	F	T	K
60′ or less	6″	3/4″	1/2″
61′ to 90′	7″	7/8″	5/8″
91′ to 120′	8 1/2″	1″	3/4″
121′ to 150′	9 1/2″	1 1/4″	7/8″



PLAN SECTION C-C

TYPICAL JOINT DETAIL

Chord shown - End Post Similar

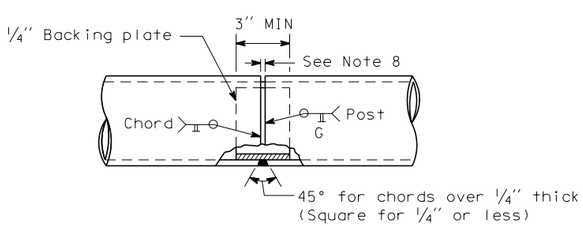


PLAN

SECTION D-D

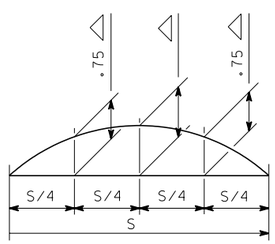
ALTERNATE JOINT DETAIL

Not for connections between vertical diagonals and chords.



END POST OR CHORD SHOP SPLICE

See Note 9

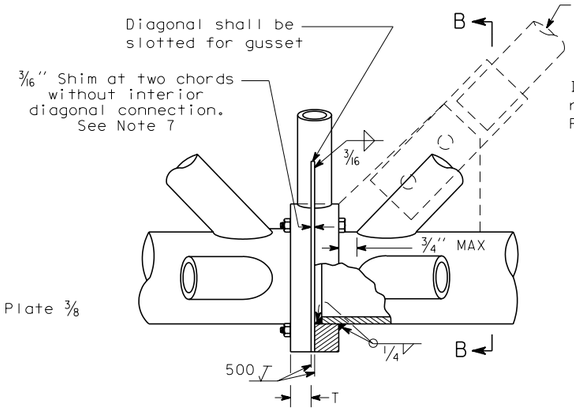


SPAN LENGTH S(ft)	△ - (in)
40′	1/2
50′	3/4
60′	7/8
61′	7/8
70′	1
80′	1 1/4
90′	1 1/2
91′	1 3/8
100′	1 5/8
110′	2
120′	2 3/8
121′	2 1/8
130′	2 1/2
140′	2 7/8
150′	3 3/8

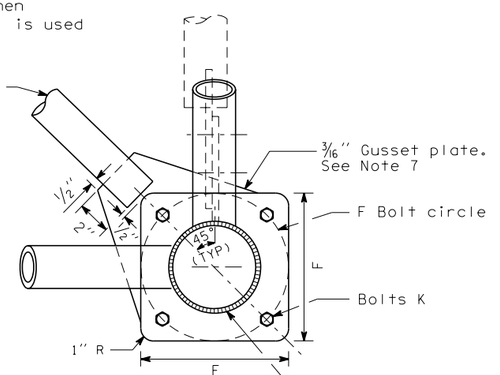
For span lengths not listed, interpolate values of △.

Fabricate truss with chords curved to provide camber. Do not camber by using shims between chord at splices.

DEAD LOAD CAMBER



PLAN



VIEW B-B

CHORD FIELD SPLICE

(NO CHORD FIELD SPLICE PERMITTED IN MIDDLE THIRD OF SPAN LENGTH)

SPAN LENGTH	ALTERNATE JOINT DETAIL DATA		
	e	d	BOLT Q DIAMETER
60′ or less	1 1/4″	2 1/2″	3/4″
61′ to 90′	1 1/2″	3″	7/8″
91′ to 120′	1 1/2″	3″	7/8″
121′ to 150′	1 3/4″	3 1/2″	1″

JEROME A. WEIGEL
STATE OF WASHINGTON
14742
REGISTERED
PROFESSIONAL ENGINEER

EXPIRES JUNE 29, 2004

SIGN BRIDGE STANDARD PLAN G-2

SHEET 2 OF 3 SHEETS

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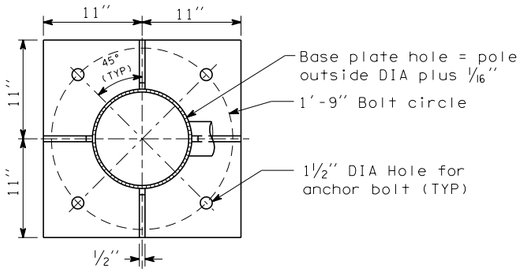
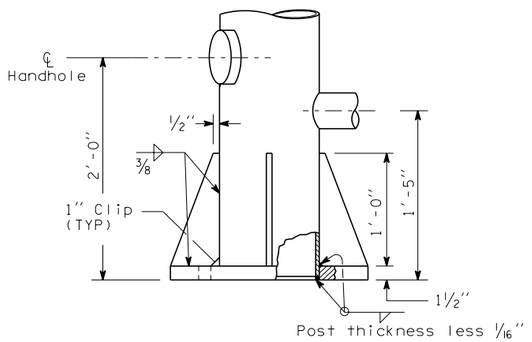
APPROVED FOR PUBLICATION

Harold J. Peterfeso — STATE DESIGN ENGINEER — *06-04-02* DATE

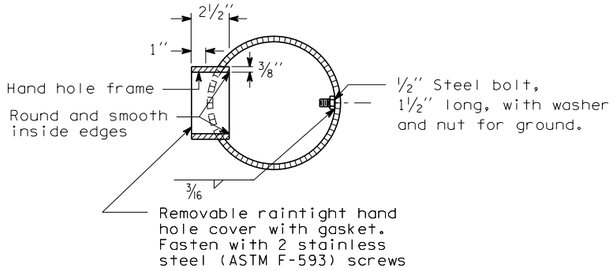
Washington State Department of Transportation

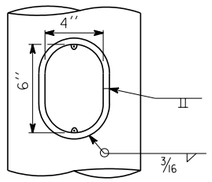
DATE	REVISION	BY
03/2002	CORRECTED WELDING SYMBOL	MAS



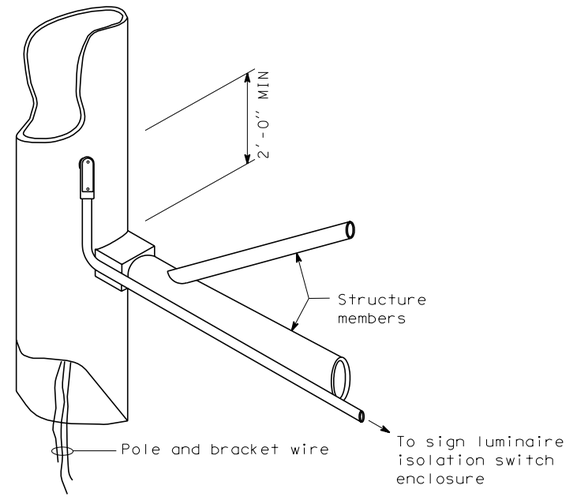


END POST BASE WITH HANDHOLE LOCATION





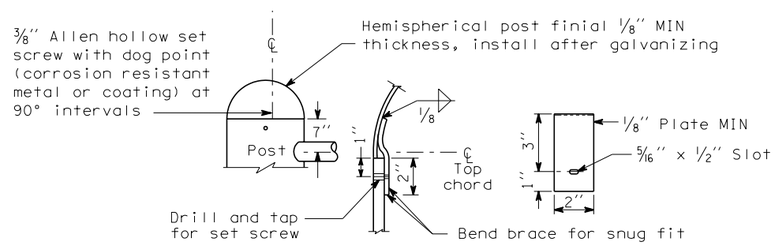
HANDHOLE DETAIL



CONDUIT PLACEMENT

NOTES

1. Horizontal and vertical clearance requirements shall be as shown in Contract Plans.
2. Assemble with 7/8'' Diameter bolts. Install bolts with head upward. Exclude bolt threading from grip.
3. Details not shown are same as Chord to End Post Connection Type R, omitting the 3/4'' plate stiffener on the tee member.
4. Ends of diagonals shall be cut to fit neatly against chord or post. Fillet weld size to be diagonal tube or pipe thickness plus 1/16''.
5. Horizontal diagonals must join chords where vertical diagonals connect (panel points).
6. Interior diagonals shall be placed at panel points, 40' maximum spacing. Locate symmetrically about centerline of span if possible. An interior diagonal is not required at span ends.
7. Omit gussets or shims where interior diagonals are not required at chord field splice.
8. Dimension shall equal chord thickness or 1/4'', whichever is less.
9. No post splices permitted in lower third of height, nor closer than 3'-0'' to bottom of chord. No chord shop splices permitted in middle third of span. Maximum of one splice in each end post.
10. Drill hole in chord at each diagonal and strut. Diameter shall be 1'' for spans over 60'. For spans 60' or less, diameter shall be 3/4''.



FINIAL DETAIL

JEROME A. WEIGEL
STATE OF WASHINGTON
14742
REGISTERED
PROFESSIONAL ENGINEER

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SIGN BRIDGE STANDARD PLAN G-2

SHEET 3 OF 3 SHEETS

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DATE	REVISION	BY
03/2002	DELETED BALLAST BOX AND ATTACHMENT DETAILS	MAS

APPROVED FOR PUBLICATION

Harold J. Peterfeso *06-04-02*

STATE DESIGN ENGINEER — DATE

Washington State Department of Transportation